

APPROVAL

It is hereby certified that the company

CHASSINT PEINTURE (5063683)
Péchigou
46100 BEDUER

is qualified for following
SPECIAL PROCESSES

- PAINT DETAIL PARTS – METAL
- PLASTIC MEDIA STRIPPING DETAILS PARTS
- VARNSIH METALS

This qualification is granted under
the conditions and restrictions defined in appendix 1

Special Processes Management
ETXLL

RECORD OF REVISIONS

Issue	Modified by	Description of Change / modified pages	Date of change
ETXLL 2021-0032	E. GEREONE ETXLL	« ETXLL 2021-0032 » <u>cancel and replaces</u> « ETL 2018-0334 »	08.02.2021
ETXLL 2021-0032 ind A	E. GEREONE ETXLL	Qualification of special process VARNISH METAL (p.5)	03.05.2021

ANNEXE 1

SPECIAL PROCESS PAINT DETAIL PARTS – METAL

Performed in accordance with the following documents :

Airbus Documentation :

- EI041 IFMA 195 Application of strontium chromate epoxy primer
- EI041 IFMA 389 Aircraft painting – general instructions»
- EI041 IFMA 447 Paint preparation and application sheets – General
- EI041 IFMA 447.30 Preparation and application sheets for interior and dynamic component paints
- EI042 IFMA 555 Application procedure of metal primer
- IGC 04.76.100 Inspection of paint application

Supplier Documentation :

- P-PROD-007 Ind E Peinture - Procédé spécial
- I-PROD-006 ind C Contrôle avant et après peinture
- I-PROD-002 Réactivation
- I-QUA-001 Ind D Mesure non destructive de l'épaisseur de revêtements sur substrats métalliques
- I-QUA-003 Ind D Contrôle d'adhérence - Essai non destructif

With the following resources :

Cabine peinture OMIA CABINE-05

This Qualification is based on the following results :

- Documentation analysis ETLL 2018-0168B
- Qualification program ETLL 2017-0138A
- Audit Report ETLL 2017-0062
- ECCI tests reports No. 17-7028B
- E-FAB-057-RE020 Chassint test report
- ETLL 2018-0259B Statuses of Chassint answers to audit remarks
- Audit Report 20-AHE-00012379
- Action Plan AP_20-AHE-00012379

The Qualification is subject to the following specific conditions :

Safety class : Important (1B) & Secondary (2 and 3) according EP04-06.

Restrictions :

None

This qualification could be suspended or cancelled at any time in case of decrease in quality. All modifications initiated by supplier must be submitted to Airbus Helicopters for approval. In case of Airbus Helicopters documentation revision, modifications have to be implemented or request for deviation have to be submitted to Airbus Helicopters for approval.

ANNEXE 1

SPECIAL PROCESS PLASTIC MEDIA STRIPPING DETAILS PARTS

Performed in accordance with the following documents :

Airbus Documentation :

- EI042 IFMA 518 Plastic media stripping of metallic mechanical parts »
- EI071 IGC 04 71 125 Blasting products – Plastic particles

Supplier Documentation :

- M-FAB-003/A Manuel de décapage des revêtements organiques par projection d'abrasif

With the following resources :

Mediaplastic stripping machine : GRITCO à MICROSTRIP

This Qualification is based on the following results :

- Documentation analysis ETLT 2018-0168B
- Qualification program ETLT 2017-0138A
- Audit Report ETLT 2017-0062
- ECCI tests reports No. 17-7028A
- E-FAB-057-RE019 Chassint test reports (Stripping on Alodine)
- E-FAB-057-RE021 Chassint test reports (Stripping on CAA)
- E-FAB-057-RE022 Chassint test reports (Stripping on Cadmium plating)
- ETLT 2018-0259B Statuses of Chassint answers to audit remarks
- Audit Report 20-AHE-00012379
- Action Plan AP_20-AHE-00012379

The Qualification is subject to the following specific conditions :

Safety class : Important (1B) & Secondary (2 and 3) according EP04-06.

Restrictions :

PART 145 – FORBIDDEN for parts with Dye Penetrant Testing after stripping

This qualification could be suspended or cancelled at any time in case of decrease in quality. All modifications initiated by supplier must be submitted to Airbus Helicopters for approval. In case of Airbus Helicopters documentation revision, modifications have to be implemented or request for deviation have to be submitted to Airbus Helicopters for approval.

ANNEXE 1

SPECIAL PROCESS

VARNISH METALS

Performed in accordance with the following documents :

Airbus Documentation :

- | | |
|-----------------------|----------------------------------------------------------------------------------------|
| - EI042 IFMA 310 | Utilisation des produits de dégraissage |
| - EIO41 IFMA 554 | Vernis de métallisation VERNELEC 43022 |
| - EI042 IFMA 391 | Vernis ENDU PTFE D148A |
| - EI042 IFMA 212 | Application lubrifiant phénolique époxy téflon |
| - EI041 IFMA 389 | Mise en peintures – Consignes générales |
| - EI071 IGC-04-76-100 | Contrôle d'application des peintures |
| - EI071 IGC-04-63-100 | Qualification des installations de traitement thermique et de polymérisation |
| - EI071 IGC-04-63-105 | Vérification périodique des installations de traitement thermique et de polymérisation |

Supplier Documentation :

- | | |
|--------------------|--------------------------------------------------------------------------------|
| - I-PROD-059 ind B | Application vernis |
| - I-PROD-044 ind G | Dégraissage |
| - I-PROD-006 ind C | Contrôle avant et après peinture |
| - I-PROD-002 ind B | Réactivation |
| - I-QUA-001 ind D | Mesure non destructive de l'épaisseur de revêtements sur substrats métalliques |
| - I-QUA-003 ind D | Contrôle d'adhérence – essai non destructif |

With the following resources :

- Etuve n°05 - jusqu'à 60°C
- Etuves n°181 et n°182 - pour les vernis ou peintures à étuver à une température supérieure à 60°C

This Qualification is based on the following results :

- | | |
|-------------------------|----------------------|
| - Qualification program | ETLL 2019-0138 Ind A |
| - Audit Report | 20-AHE-00012380 |
| - Action Plan | AP_20-AHE-00012380 |
| - Test report | ECCI N°21-3082 |

The Qualification is subject to the following specific conditions :

Safety class : Critique (1A), Important (1B) & Secondary (2 and 3) according EP04-06.

Restrictions :

None

This qualification could be suspended or cancelled at any time in case of decrease in quality. All modifications initiated by supplier must be submitted to Airbus Helicopters for approval. In case of Airbus Helicopters documentation revision, modifications have to be implemented or request for deviation have to be submitted to Airbus Helicopters for approval.